

Safety Data Sheet

according to 29 CFR 1910.1200(g)

Cutting Fluid Silberschnitt W60

Revision date: 05/04/2026

Product code: BO5002906

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1. Identification**Product identifier**

Cutting Fluid Silberschnitt W60

Further trade names

BO5002956, 5 l
BO5002906, 30 l
BO5002936, 200 l
BO9973880*, Sample

Recommended use of the chemical and restrictions on use**Use of the substance/mixture**

cutting fluid

Details of the supplier of the safety data sheet**Manufacturer**

Company name:	BOHLE AG	
Street:	Dieselstr. 10	
Place:	D-42781 Haan	
Telephone:	+49 2129 5568-0	Telefax: +49 2129 5568-282
E-mail:	info@bohle.de	
Contact person:	Dr. Martin Schade	Telephone: +49 2129 5568-300
E-mail:	MSDS@bohle.de	
Internet:	www.bohle.com	
Responsible Department:	Chemie	

Supplier

Company name: Bohle America, Inc.
Street: 10924 Granite Street, Suite 200
Place: USA-NC 28273 Charlotte
E-mail (Contact person): sales@bohle.com

Emergency phone number: Emergency CONTACT (24-Hour-Number): GBK GmbH +49 (0)6132-84463**2. Hazard(s) identification****Classification of the chemical****29 CFR Part 1910.1200**

This mixture is not classified as hazardous in accordance with Regulation 29 CFR 1910.1200(d).

Label elements**3. Composition/information on ingredients****Mixtures****Chemical characterization**

Hydrocarbons, aliphatic / Emulsifier

Relevant ingredients

none (according to 29 CFR 1910.1200(g))

4. First-aid measures**Description of first aid measures****General information**

First aider: Pay attention to self-protection!

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Move out of dangerous area.

Take off contaminated clothing and shoes immediately.

After inhalation

Remove casualty to fresh air and keep warm and at rest.

If symptoms persist, call a physician.

After contact with skin

Wash off with soap and plenty of water.

If symptoms persist, call a physician.

After contact with eyes

Rinse thoroughly with plenty of water, also under the eyelids. Remove contact lenses, if present and easy to do. Continue rinsing.

Consult a physician.

After ingestion

Rinse mouth thoroughly with water.

Do NOT induce vomiting.

Call a physician immediately.

Most important symptoms and effects, both acute and delayed

May cause eye/skin irritation.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

5. Fire-fighting measures**Extinguishing media****Suitable extinguishing media**

Carbon dioxide (CO₂)

Extinguishing powder

alcohol resistant foam

Water spray jet

Unsuitable extinguishing media

high volume water jet

Specific hazards arising from the chemical

Heating or fire can release toxic gas.

Carbon dioxide, Carbon monoxide

Special protective equipment and precautions for fire-fighters

Standard procedure for chemical fires.

Self-contained respirator (breathing apparatus) according to OSHA Standard - 29 CFR: 1910.134 or ANSI Z88.2.

Additional information

Use water spray to cool unopened containers.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

6. Accidental release measures**Personal precautions, protective equipment and emergency procedures****General advice**

Use personal protective equipment.

Environmental precautions

Do not flush into surface water or sanitary sewer system.

Do not allow to enter into soil/subsoil.

Methods and material for containment and cleaning up

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Other information

Provide adequate ventilation.
Prevent spread over a wide area (e.g. by containment or oil barriers).
Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Collect in closed and suitable containers for disposal. Dispose of waste according to applicable legislation.

Reference to other sections

Personal protection equipment (PPE): see section 8
Disposal: see section 13

7. Handling and storage**Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation as well as local exhaust at critical locations.
To avoid risks to man and the environment, comply with the instructions for use.

Advice on protection against fire and explosion

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Usual measures for fire prevention.

Advice on general occupational hygiene

Do not breathe vapours or spray mist.
Avoid contact with skin, eyes and clothing. Take off all contaminated clothing immediately.
Wash hands before breaks and immediately after handling the product.
When using do not eat or drink. Do not smoke.
Keep away from food, drink and animal feedingstuffs.

Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep container tightly closed in a cool, well-ventilated place.
Store in a place accessible by authorized persons only.
Protect from direct sunlight.

Hints on joint storage

Incompatible with oxidizing agents.

Further information on storage conditions

Recommended storage temperature: 5 - 40°C

8. Exposure controls/personal protection**Control parameters****Additional advice on limit values**

To date, no national critical limit values exist.

Exposure controls**Appropriate engineering controls**

Provide adequate ventilation as well as local exhaust at critical locations.

Individual protection measures, such as personal protective equipment**Eye/face protection**

safety glasses with side-shields conforming to EN166

Hand protection

The selected protective gloves have to satisfy the specifications of EU Directive 89/689/EEC and the standard EN 374 derived from it.

Glove material: Butyl caoutchouc (butyl rubber), NBR (Nitrile rubber)

Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

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Skin protection

When handling with chemical substances, protective clothing with CE-labels including the four control digits must be worn.

EN 13034 (type 6 limited splash-tight)

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment. Combination filtering device

Respirator with filter for organic vapour, Recommended Filter type: A-P2

Environmental exposure controls

Do not flush into surface water or sanitary sewer system.

Do not allow to enter into soil/subsoil.

9. Physical and chemical properties

Information on basic physical and chemical properties

Physical state:	liquid
Color:	light yellow
Odor:	like: Hydrocarbons

Test method

Melting point/freezing point:	no data available
Lower explosion limits:	no data available
Upper explosion limits:	no data available
Flash point:	>215 °C ISO 2592
pH-Value:	not applicable
Viscosity / kinematic: (at 40 °C)	32 mm ² /s
Water solubility:	emulsifiable
Vapor pressure: (at 20 °C)	<0,1 hPa
Density (at 20 °C):	0,87 g/cm ³ DIN 51757

Other information

Information with regard to physical hazard classes

Self-ignition temperature	not auto-flammable
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Other safety characteristics

Viscosity / dynamic: (at 20 °C)	70 mPa·s DIN 54453
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10. Stability and reactivity

Reactivity

No hazardous reaction when handled and stored according to provisions.

Chemical stability

Stability:	Stable
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The mixture is chemically stable under recommended conditions of storage, use and temperature.

Possibility of hazardous reactions

Hazardous reactions:	Will not occur
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None known.

Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Protect from direct sunlight.

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Incompatible materials

oxidizing agents

Hazardous decomposition products

No decomposition if used as directed.

11. Toxicological information**Information on toxicological effects****ATEmix calculated**

ATE (oral) > 2000 mg/kg; ATE (dermal) > 2000 mg/kg; ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

Irritation and corrosivity

May cause eye irritation with susceptible persons.

Carcinogenicity (OSHA): No ingredient of this mixture is listed.

Carcinogenicity (IARC): No ingredient of this mixture is listed.

Carcinogenicity (NTP): No ingredient of this mixture is listed.

Information on other hazards**Endocrine disrupting properties**

This information is not available.

12. Ecological information**Ecotoxicity**

This product has no known eco-toxicological effects.

Persistence and degradability

The surfactant contained in this mixture complies with the biodegradability criteria as laid down in Regulation (EC) No. 648/2004 on detergents.

Bioaccumulative potential

Bioaccumulation is unlikely.

Mobility in soil

No data available

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

Other adverse effects

slightly water endangering

Do not flush into surface water or sanitary sewer system.

Avoid subsoil penetration.

13. Disposal considerations**Waste treatment methods****Disposal recommendations**

Can be incinerated, when in compliance with local regulations.

Contaminated packaging

Dispose of completely emptied containers as combustible waste or metal waste depending on the material.

14. Transport information**Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: No

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Other applicable information

Not dangerous goods in the meaning of ADR/RID, ADNR, IMDG-Code, ICAO/IATA-DGR

15. Regulatory information

U.S. Regulations

State Regulations

Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65, State of California)

This product can not expose you to chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

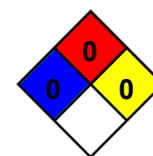
16. Other information

Hazardous Materials Identification System (HMIS)

Health: 0
Flammability: 1
Physical Hazard: 0

NFPA Hazard Ratings

Health: 0
Flammability: 0
Reactivity: 0
Unique Hazard:



Changes

Revision date: 05/04/2026
Revision No: 1,07

This data sheet contains changes from the previous version in section(s): 11.

Other data

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)